



Elegant Executive Pen Kit Instructions

Required Materials

- 7mm pen mandrel
- Set of Elegant Executive Pen Kit bushings
- 27/64" drill bit
- CA (cyanoacrylate) glue or two-part fast-drying epoxy
- Pen blank
- Pen press, vise, or clamp
- Sanding supplies and finish



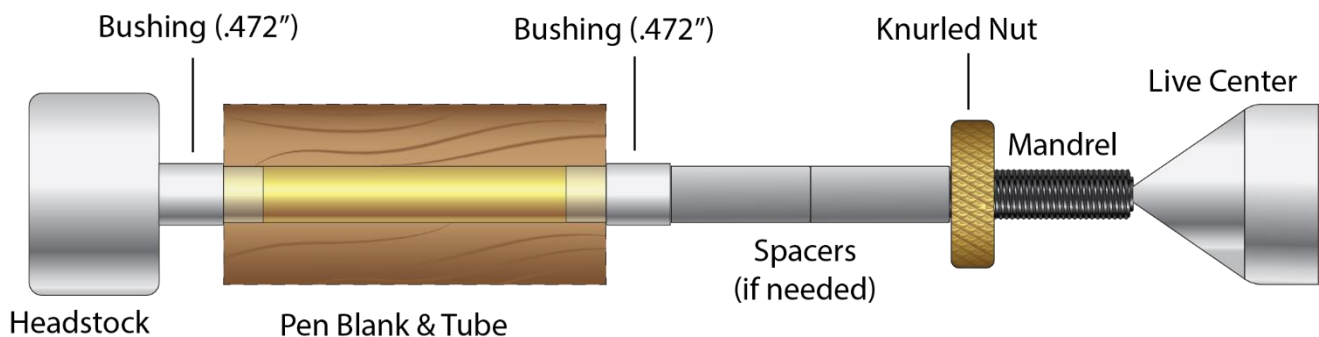
Blank Preparation

1. Cut blank to length of brass tube, plus an additional 1/16" on each end for squaring off
2. Drill 27/64" hole lengthwise through blank
3. Rub the brass tube with low-grit sandpaper to roughen it
4. Apply a line of glue to the brass tube and insert tube into the middle of the blank with a twisting motion to spread the glue throughout the blank
 - Ensure the inside of the tube is free of any glue
5. Square off the ends of the blank with a barrel trimmer or sander to be flush with the brass tube

Turning the Blank

Follow diagram A below to set up the blank on the mandrel for turning

Diagram A



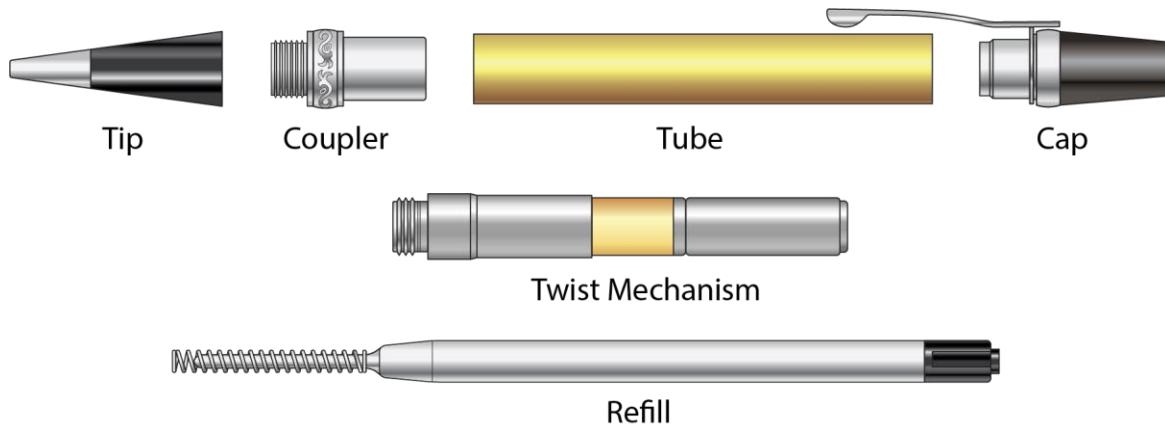
1. Turn down the blank to the desired shape using lathe chisels, ensuring each end is flush with the bushings
2. Sand the blank, progressing from coarser to finer grits
3. Finish blank with choice of polish



Assembly

Follow diagram B below for assembly. Press parts using a pen press, vise, or clamp.

Diagram B



1. Thread the Twist Mechanism onto the Coupler
2. Unthread the Tip from the Coupler, insert Refill with spring through the Coupler, and thread the Tip back into place
3. Press the Cap with clip onto one end of the Tube
4. Press the Tube onto the exposed Twist Mechanism by hand
 - a. The Tube will not be tight with the Tip or Coupler. This is to allow the whole body of the pen to twist

Additional Information

- Pen uses a Parker-style ballpoint refill
 - To replace refill, unthread the Tip