



Bullet Twist Pen Kit Instructions

Required Materials

- 7mm pen mandrel
- Set of Bullet Twist Pen Kit bushings
- 10mm drill bit
- CA (cyanoacrylate) glue or two-part fast-drying epoxy
- Pen blank
- Pen press, vise, or clamp
- Sanding supplies and finish



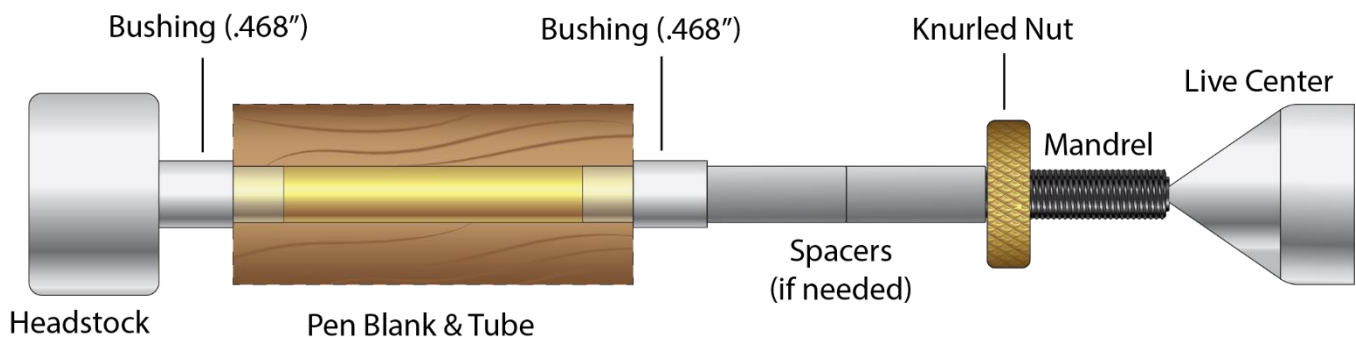
Blank Preparation

1. Cut blank to length of brass tube, plus an additional 1/16" on each end for squaring off
2. Drill 10mm hole lengthwise through blank
3. Rub the brass tube with low-grit sandpaper to roughen it
4. Apply a line of glue to the brass tube and insert tube into the middle of the blank with a twisting motion to spread the glue throughout the blank
 - Ensure the inside of the tube is free of any glue
5. Square off the ends of the blank with a barrel trimmer or sander to be flush with the brass tube

Turning the Blank

Follow diagram A below to set up the blank on the mandrel for turning

Diagram A



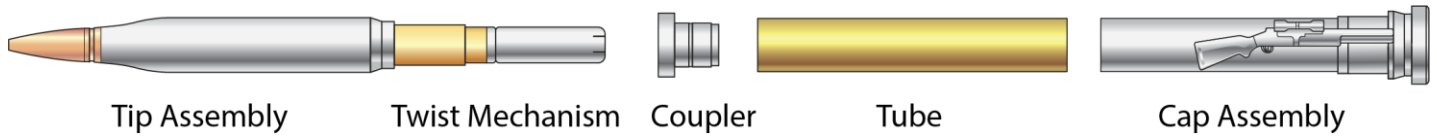
1. Turn down the blank to the desired shape using lathe chisels, ensuring each end is flush with the bushings
2. Sand the blank, progressing from coarser to finer grits
3. Finish blank with choice of polish



Assembly

Follow diagram B below for assembly. Press parts using a pen press, vise, or clamp.

Diagram B



1. Press Coupler onto the Tube
2. Press Cap Assembly onto the opposite end of the Tube
3. Press the completed upper body of the pen over the Twist Mechanism by hand until snug

Additional Information

- Pen uses a Parker-style ballpoint refill
 - To replace refill, pull off the upper body of the pen and unthread the Twist Mechanism